








✓ Date: Wednesday, 19/11/2008 2:16:41 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HANDLE
<b>Job Number</b> : 43549	
<b>Estimate Number</b> : 10508	
<b>P.O. Number</b> :	<b>Part Number</b> : D2419
<b>This Issue</b> : 19/11/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2419 REV. A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 42100	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 28/11/2008 <b>Qty:</b> 15 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>Julie Dawson 08-11-19</u>	
<b>Comment</b> : Est: A 00.02.14 New Issue EC/JB	
<b>Additional Product</b>	
Job Number: 	
<b>Seq. #:</b>	<b>Machine Or Operation:</b>
<b>Description :</b>	
1.0	4025674
Black Nylon Strap	
<b>Comment:</b> Qty.: 0.0833 f(s)/Unit Total : 1.2495 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4) Batch: <u>M109670</u> <u>08/11/25</u>	
2.0	SMALL FAB 1
SMALL & MEDIUM FAB RESOURCE 1	
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419 <u>08/11/25</u> (15)	
3.0	QC6
DIMENSIONAL CHECK	
<b>Comment:</b> DIMENSIONAL CHECK <u>08/11/25</u> (x15)	
4.0	PACKAGING 1
PACKAGING RESOURCE #1	
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 32</u> <u>08/11/25</u> x5	
5.0	QC21
FINAL INSPECTION/W/O RELEASE	
<b>Comment:</b> FINAL INSPECTION/W/O RELEASE <u>08/11/26</u>	
Job Completion  <u>MF 08-11-25</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

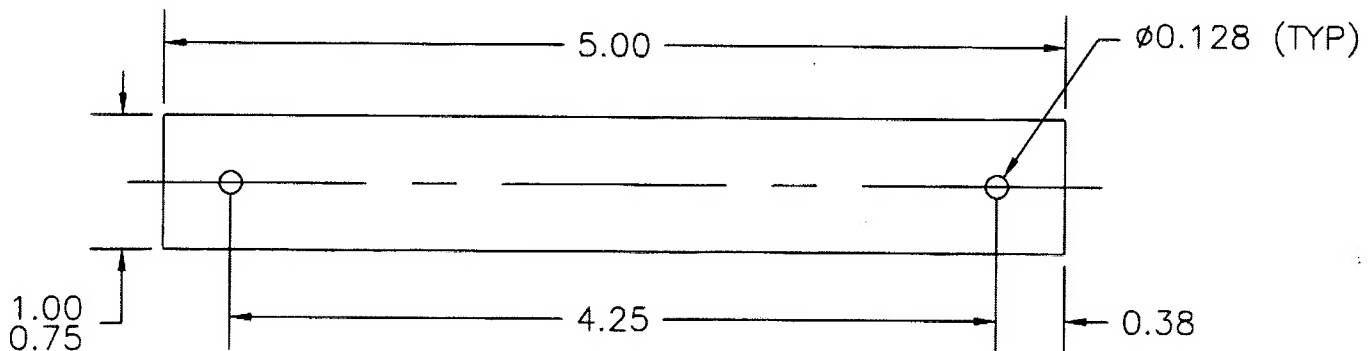
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED  
00.02.03 DS



SHOW COPY  
RETURN TO:  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43549

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED